

As of 04.2023

## Technical data sheet – Non-stick coating P12001

(Suitable for metals)

### Description:

P12201 is a heat-resistant, abrasion-resistant powder film based on PFA which is used especially for intensively used abrasion-resistant applications with high temperature in industry. Prior to coating it is thermally or chemically degreased so that it is as free as possible from oxide layers. The material is characterized by excellent non-stick as well as slip properties, whereas it withstands operating temperatures to more than 260°C. In order to develop the optimum properties, the coating is burned in with up to 400 °C. The product can be applied to any pre-treated, metallic surfaces. After coating the surface of the part is slightly roughened and feels like wax.

### Physical properties:

Color:	Black
Layer thickness:	20-50 µm
Recommended operating temperature:	Long-term -40 to 250°C
Food authorization:	Yes, according to EG 1935/2004 and regulation CFR 21
Electrostatic discharge capacity:	< 108
Anti-sticking properties:	Very good against Hotmelt, baking goods, water-based varnish, foil, rubber
Chemical resistance:	Resistant against solvents, diluted acids, and alkaline solutions
Abrasion resistance:	resistant
Pencil hardness acc. to DIN EN 13523-4:	6B
Water contact angle:	110
Dynamic sliding friction coefficient:	0,16
Adhesion acc. to DIN EN ISO 2409:	GTO
Mandril bending test DIN EN ISO 1519:	2,5

### Typical areas of application:

Coating frames

#### Address

RÖSNICK GmbH  
St.-Florian-Str. 6  
50181 Bedburg

#### Contact Details

**Phone** +49 (0) 2272 91 81 70  
**Mail** info@roesnick.com  
**Web** www.roesnick.com

#### Bank Details

VR Bank eG Bergisch Gladbach  
**IBAN** DE57 3706 2600 3646 5360 13  
**BIC** GENODED1PAF

Commerzbank AG Cologne  
**IBAN** DE44 3708 0040 0429 1645 00  
**BIC** DRESDEFF370

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## Application oriented pilot tests are strictly necessary!

**All technical data are based on supplier's data and own examinations and experiences. They are not binding and do not oblige us to any guarantee. They are exclusively intended as information for technicians and application engineers at own risk.**

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RÖSNICK GmbH  
St.-Florian-Str. 6  
50181 Bedburg

### Contact Details

**Phone** +49 (0) 2272 91 81 70  
**Mail** [info@roesnick.com](mailto:info@roesnick.com)  
**Web** [www.roesnick.com](http://www.roesnick.com)

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**IBAN** DE44 3708 0040 0429 1645 00  
**BIC** DRESDEFF370